# TRITECH TI-EDI INDUSTRIAL ULTRAPURE WATER SYSTEM



#### Introduction

**Ultrapure water** is a kind of water that all conductive mediums have been completely removed and the undissociated colloidal substances, gases and organic matters are reduced to a minimum level.

Tritech ultrapure water system is a perfect combination that used the most advanced and energy saving RO separation technology as pre-treatment, combined with Electro-Deionization (EDI) technology. Using EDI module instead of mixed bed has many advantages like advanced process, reliable quality, strong scalability, small footprint, continuous production, no acid-alkaline regeneration and environmentally friendly. Tritech TI-EDI ultrapure water system is fully automated and easy to operate.

## **TI-EDI ULTRAPURE WATER SYSTEM OUTLINE**



# SYSTEM FEATURES

- System on-line monitoring, System parameters on-line display, selfdiagnosis at start-up, automatic draining, automated consumables replacement reminder.
- Multi-system protection, shutdown protection for system error or leakage, low pressure, no water and high pipe pressure monitoring.
- Utilizing advanced EDI technology, Tritech TI-EDI is capable of producing ultrapure water continuously with stable output water quality.
- Do not require acid/alkaline regeneration for EDI, avoided the hazards of using those harmful chemicals.
- No regeneration/spent waste water, clean process.
- Small footprint, easy to operate and maintain with environmentally friendly advantages.





#### **TI-EDI SYSTEM MAIN APPLICATION AREAS**

Tritech ultrapure water system combined RO technology and the advanced EDI technology. Do not require the use of of acid/alkaline chemical reagents for regeneration, the unstable factors of water quality was minimized and the operating cost was kept to a minimal level. Tritech ultrapure water system can work either continuously or in batch mode. The ultrapure water produced can be used for process in chemical industries, for boiler in electrical industries, in food industries, in ultrasound cleaning, in electroplating industries, and other processes for car, household electrical appliance coating, glass coating, cosmetics and fine chemicals.

# SYSTEM WORKING PRINCIPLES

System used the optimal combination of RO and EDI, the working principles of EDI is as shown in the figure on the right:

The cationic and anionic exchange membranes are stacked simultaneously between the cathode and anode of the EDI stack. The membranes only allow ions to pass through, while retaining water in the chamber. Each of the concentrate and dilute membrane chamber contains an ion exchange resin. In the dilute chamber, the produced OH- ions are exchanged with anions (such as Cl-), while the produced H+ ions are exchanged with cations (such as Na+). The exchanged ions are then directed by the electric field to pass through the respective ionic membranes and into the concentrate chamber, while water stripped of its conductivity flows out as product water. At the same time, ionization of water produces H+ and OH- ions to regenerate the ion exchange resin, eliminating the need for chemical regeneration of the resin.

## **TI-EDI SYSTEM MAIN SPECIFICATIONS**

 Raw water quality requirements: Municipal tap water, groundwater (adds pre-treatment equipment);
Total solids content: TDS<800mg/L; Turbidity: <0.2NTU; pH range: 4-11;
Free residual chlorine: <0.1mg/L; Iron, manganese <0.05mg/L;</li>
Water temperature: 5°C-35°C;
Water pollution index: SDI<3;</li>



 Output water quality: Water temperature: 5-40°C Conductivity: 15~18.2MΩ.cm(25°C) pH range: 6.5-7.5 Silicon dioxide: 20~25ug/l

Model	Output Volume (m <sup>3/</sup> h)	Concentration Nominal Flow Rate (LPH)	RO Power Consumption (KW/h)	EDIPower Consumption (KW/h)
TI-EDI-0.5	0.5	50	2.4	1.8
TI-EDI-1	1	100	3.0	2.7
TI-EDI-5	5	600	6.5	4.5
TI-EDI-10	10	1300	10.0	9
TI-EDI-20	20	2600	17.5	18
TI-EDI-50	50	6500	35.0	44
TI-EDI-100	100	13000	67.0	88

#### **HUMAN MACHINE INTERFACE**



Process Flow Tracking



Display Records Change Plot

TriTech	SETTINGS III			
	1st RO Auto	1st RO Production	Alkaline Auto	
MENU	Mr9 Dety(min) 00000 Pri RO pump delay (s) 00000	MV9 Delaj(mili) Pri RO pump delay (s) 9999	Mrs Desy(min) 99990 Pri RO pump delay (s) 9999	
MAIN	2nd RO Auto	2nd RO Only	2nd RO AutoFlush	
VALVES	MV9 Delaj(4) 9999		Mva Detal(s) 9999	
PUMPS	MV13 Deay(6) 9999	2nd BQ pump	MV13 Delaj(6) 9999	
PUMPS I	Pri RO pump delay (s) 9999	delay (s) 9999	Pri RO pump delay (s) 9999	
PT	2nd RO pump 9999		2nd RO pump 9999	
FT				
SENSORS	Chemical pressure protecti	an -999.9 Auto	pressure protection -999. 9	
ALARMS	pressure protecti	(Normal)	Sec RO High	
SETTINGS	Pump Lo	-999.9	pressure protection	
SETTINGS I	delay	999	pressure protection Pri RO High	
SETTINGS II		Flushing	pressure protection -309.3	
LOGOUT	SAVE & RUN		pressure protection -999.9	

Parameters Setting Page

## SYSTEM MODELS